

# BEVPOR MW Bottled Water

Filter Cartridges



BEVPOR MW filters provide full retention to industry regulated, water contaminating organisms to ensure the microbiological safety of bottled water.

The inert and highly asymmetric PES membrane provides validated microbial retention to regulated, contaminating organisms. The 0.2 $\mu$ m grade provides complete sterility in accordance to ASTM F838-05 requirements. Combined with hydrophilic properties for easy integrity testing, BEVPOR MW filters provide assured performance throughout their service life.

The incorporation of an integral prefilter layer allows graded retention throughout the depth of the filter to resist blockage, resulting in increased capacity and long service lifetimes. BEVPOR MW filters have been designed to provide a cost-effective solution to the microbial sterilization and stabilization of bottled water by providing increased process control with increased operational efficiency.

## Features

Validated retention to industry regulated organisms

Inert materials of construction

Easily integrity tested in-situ

Integral depth prefiltration layer

## Benefits

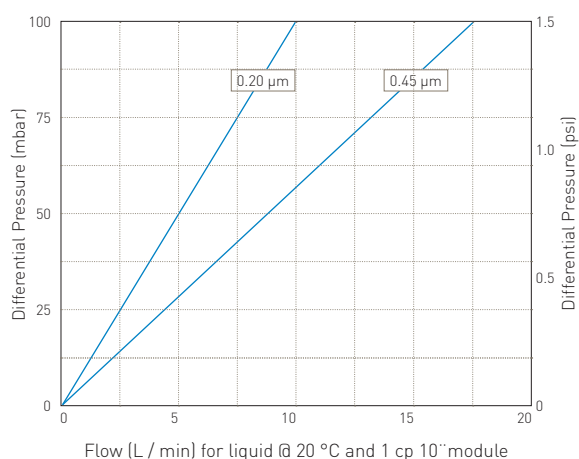
Ensures the safety of the water prior to bottling

Protects the purity and essential characteristics of the source water

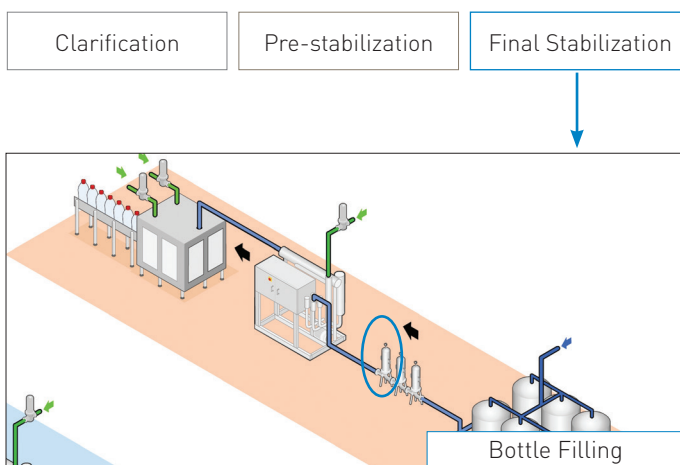
Assured filtration performance

Increased throughput to blockage

## Performance Characteristics



## Filtration Stage



## Specifications

### Materials of Construction

■ Filtration Membrane:	Polyethersulphone
■ Prefilter Layer:	Polyester
■ Upstream Support:	Polyester
■ Downstream Support:	Polyester
■ Inner Support Core:	Polypropylene
■ Outer Protection Cage:	Polypropylene
■ End Caps:	Nylon
■ End Cap Insert:	316L Stainless Steel
■ O-rings:	Silicone / EPDM

### Food Contact Compliance

Materials conform to the relevant requirements of FDA 21CFR Part 177, current EC1935 / 2004 and current USP Plastics Class VI - 121 °C.



### Recommended Operating Conditions

Up to 70 °C (158 °F) continuous operating temperature and higher short-term temperatures during CIP to the following limits:

Temperature		Max Forward dP	
°C	°F	[bar]	[psil]
20	68	5.0	72.5
40	104	4.0	58.0
60	140	3.0	43.5
80	176	2.0	29.0
90	194	1.0	14.5
>100 (steam)	>212 (steam)	0.3	4.0

### Effective Filtration Area (EFA)

10" (250 mm) Up to 0.6 m<sup>2</sup> (6.45 ft<sup>2</sup>)

### Cleaning and Sterilization

BEVPOR MW cartridges can be repeatedly steam sterilized in-situ or autoclaved at up to 130 °C (266 °F). They can be sanitized with hot water at up to 90 °C (194 °F) and are compatible with a wide range of chemicals. Please refer to our Clean-in-Place support guide or contact your local Parker representative for more information.

### Retention Characteristics

0.2µm BEVPOR MW filters have been validated to provide sterile effluent after bacterial challenge testing following ASTM F838-05 methodology on 10" cartridges with more than 10<sup>7</sup>cfu per cm<sup>2</sup> using *Brevundimonas diminuta*.

In addition, challenges with the following EU regulated organisms have been performed.

Organism	LRV when challenged with a minimum of 10 <sup>7</sup> cfu per cm <sup>2</sup>	
	0.20	0.45
<i>Serratia marcescens</i>	FR	FR
<i>Escherichia coli</i>	FR	FR
<i>Enterococcus faecalis</i>	FR	FR
<i>Clostridium perfringens</i>	FR	FR
<i>Pseudomonas aeruginosa</i>	FR	FR
<i>Brevundimonas diminuta</i>	FR	5

\*FR - Fully retentive during challenge

When expressed as titre reduction "FR" equates to >10<sup>7</sup> per 10" module.

### Integrity Test Data

All filters are flushed with pharmaceutical grade purified water prior to despatch. They are integrity tested to the following limits:

Diffusional Flow Test Parameters	Micron Rating	
	0.20	0.45
Test Pressure (barg)	2.4	1.7
Test Pressure (psig)	35.0	25.0
Max Diffusional Flow per 10" (ml/min)	16.0	16.0

### Manufacturing Traceability

Each filter cartridge displays the product name, product code and lot number. Additionally, each module displays a unique serial number providing full manufacturing traceability.

## Ordering information

BMW	-		-		A		
Code	Length (Nominal)	Code	Micron	Code	End Cap (10 inch)	Code	O-rings
1	10" (250 mm)	02	0.20 µm	C	Fin / 226 Bayonet	S	Silicone
2	20" (500 mm)	04	0.45 µm	D	Fin / 222	E	EPDM
3	30" (750 mm)			G	Recess / 222		
4	40" (1000 mm)			R	BF / 222 Bayonet		

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